Date: User: Tuesday, 11/29/2005 11:42:00 AM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 24920

Estimate Number

: 10366

P.O. Number

First Issue

Written By

Previous Run

:NIA

: 11/29/2005 This Issue Prsht Rev.

: 24792

:-N/A

Type

S.O. No. : N/A

: LANDING GEAR

Drawing Number

Project Number

Drawing Name

Part Number

Drawing Revision Material

Due Date

: FLOAT SKIDTUBE

: D412742013

: N/A : N/A

: N/A NA

: 12/23/2005

Qty:

Each

Um:

Checked & Approved By

Comment

: Est Rev: A 05.10.13 New Issue KJ/JLM

: SERI COMMENT ROOM

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013CHG001

DH: 06/04/11

D2571 2.0

DC

Saddle, Fwd, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total:

Saddle Fwd Outside

1.0000 Each(s)

Pick:

Qty Part Number

Description

1 D2571

3.0

D2572

Saddle, Fwd, In



Comment: Qty.:

1.0000 Each(s)/Unit

1.0000 Each(s)



Pick:

D2572

Qty Part Number Description

Saddle Fwd Inside

Batch

4.0

D2573

Saddle, Aft, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

Qty Part Number

Description

1 D2573

Saddle Aft Outside

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DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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QA: N/C Closed: ____ Date: ____

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DATE STEP		Description of NC		Corrective Action Section B			A	Annaual
		Section A	Initial Action Description Sign & Chief Eng Chief Eng Date		Verification Section C	Approval Chief Eng	Approval QC Inspector	
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 Tuesday, 11/29/2005 11:42:00 AM Date: Linda Lacelle User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 24920 Job Number: Seq. #: **Description:** Machine Or Operation: 5.0 D2574 Saddle, Aft, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Aft Outside 1 D2574 6.0 D2747 Set Screw 4.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Pick: Description **Qty Part Number** Batch 4 D2747 Bolt 7.0 D2876 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 2485 2 D2876 Saddle Spacer 8.0 D2877 Saddle Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description 2 D2877 Saddle Spacer 9.0 D34031 16.0000 Each(s)/Unit Total: Comment: Qty.: 16.0000 Each(s) Pick: **Qty Part Number** Description B265856MC Bushing 1 16 D3403-1 10.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch x6 V B26 586 **Qty Part Number** Description 8 D3403-3 Page 2 For rprocess

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Date: 1 Tuesday, 11/29/2005 11:42:00 AM User: Linda Lacelle **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 24920 Part Number: D412742013 Job Number: Seq. #: **Description: Machine Or Operation:** D3405041 11.0 Lug Assembly Comment: Qtv.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qtv Part Number** Description **GHW** Lug 1 D3405-041 D3405043 Lug Assembly 12.0 Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch 1 D3405-043 **GHW Lug** 13.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: 1172, M 19185 × 14 U **Qty Part Number** Description Bolt 11/19 16 AN4C6A 14.0 AN4C46A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch Bolt YVII+ 4 AN4C46A BOLT 15.0 AN4C52A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 8 AN4C52A Bolt 16.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch **Qty Part Number** Description 8 AN6C12A Bolt

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Tuesday, 11/29/2005 11:42:00 AM Dâte: Linda Lacelle User: **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Job Number: 24920 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** AN960C416L 17.0 Inventory Comment: Qty.: 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch Washer \\Y\\ 32 AN960C416L 18.0 AN960C616L Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 1882 8 AN960C616L Washer 19.0 AN960C716L Inventory Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: MI8822 **Qty Part Number** Description 16 AN960C716L Washer Nut 20.0 MS210434 Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: **Qty Part Number** Description 28 MS21043-4Nut M19185X6, M19413×22 ~ 21.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description 32 NAS1515H4L Washer

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QA: N/C Closed: ____

Date:

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Tuesday, 11/29/2005 11:42:00 AM Dåte: Linda Lacelle User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24920 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** NAS1515H6L 22.0 Inventory Comment: Qty.: 8.0000 Each(s) 8.0000 Each(s)/Unit Total . Pick: **Qty Part Number** Description Batch 8 NAS1515H6L Washer 23.0 NAS1515H7L Inventory Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch M18919 16 NAS1515H7L Washer SKIDTUBE ASSEMBLY D412742043 24.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 🔜 B24900 V D412-742-043 Skidtube Ass 25.0 D3407041 Tow Ring Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description D3407-041 **TOW RING** 26.0 D34173 2.0000 Each(s)/Unit Total: Comment: Qty.: 2.0000 Each(s) Pick: Batch B2<u>5119</u> レ **Qty Part Number** Description D3417-3 WASHER

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QA: N/C Closed: ____ Date: _

NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
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Tuesday, 11/29/2005 11:42:00 AM Dåte: User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24920 Part Number: D412742013 Job Number: Seq. #: **Description: Machine Or Operation:** MS210434 Nut 27.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description MS21043-4 NUT D34561 28.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D3456-1 WASHER 29.0 QC4 Comment: INSPECT 00% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 DOCUMENT CONTROL 31.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

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			QA: N/C Closed:	Date:

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